



# Kirby Morgan Dive Systems, Inc.®

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## PART # 525-717

# KM 37,47,57, and SL 17K, BRACKETS KIT



Part No.	Description	Qty.
540-130	Mount Bracket - Port Side	1
540-132	Mount Bracket - Starboard Side	1
530-040	Screw	2
530-043	Screw	3



*Remove screws*

### Mount Bracket Installation

1) Remove two port retainer screws, one on either side of the TV handle. These will not be reused to mount the brackets.

2) To install the port and starboard accessory mount brackets P/N 540-130 & 540-132, the handle must be removed as described in the Operations and Maintenance manual. Remove the two accessory bracket mounting screws and washers located on the top. These will be reused to mount the brackets.

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*Position the two mount brackets on the helmet*



*Reinstall the two top weight screws and washers*

3) Position the two accessory brackets on the helmet and reinstall the two accessory bracket mounting screws and washers that go into the top weight. Do not tighten these yet.

4) Align the holes in the front part of the brackets with the holes in the port retainer. Install one screw in each bracket in the outer mount holes. (Screw Part # 530-040 supplied in the kit) Do not tighten yet.

5) Position the handle on the helmet and align all the holes. Install the three new front handle mounting screws loosely (Screw Part # 530-043 supplied in the kit).

6) Thread the rear handle mount screw and washer into the top weight. Leave this screw loose as well.

7) Tighten screws. Torque the front handle and accessory bracket mount screws first. Torque to 12 inch pounds.

## **DO NOT OVERTIGHTEN SCREWS!**

Over torquing these screws can cause severe damage to the helmet shell and the port retainer mounting inserts. Always use a torque screwdriver to tighten any port retainer screws.

8) Torque the handle and accessory mounting screws on the top weight to 30 inch pounds.

