



Kirby Morgan Dive Systems, Inc.®

1430 Jason Way Santa Maria, California 93455

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Part #525-027 Regulator Flange Kit

PART #	DESCRIPTION	QTY
510-401	Gasket	1
530-020	Screw	2
540-122	Exhaust Flange	1

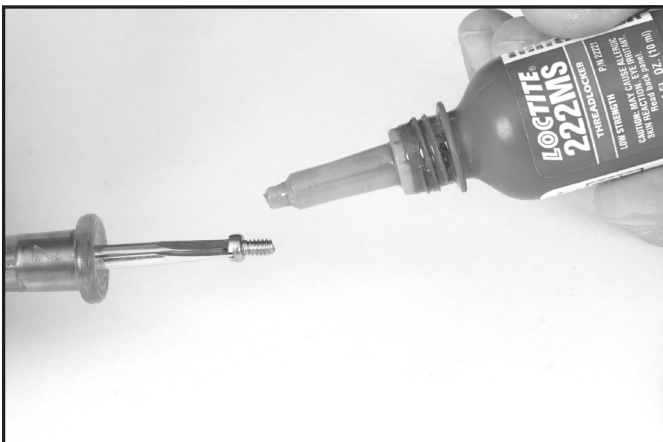
Tools Required:

- Paper Towel, Cotton Swabs, etc. (for cleaning the regulator body)
- Alcohol or Detergent
- Loctite® 222
- Torque Screwdriver with Flathead Attachment



1) Using alcohol or detergent, clean the regulator body, gasket and exhaust flange thoroughly to ensure that all of the parts are clean of oils, grease, and dirt.

2) Install the exhaust flange and gasket onto the regulator body.



3) Place Loctite® 222 on the screws.



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4) Place the screws into the exhaust flange and tighten to 8 inch pounds (0.9 newton meters) and let sit for five minutes then torque to 10 inch pounds (1.13 newton meters).

5) The gasket will protrude into the exhaust valve opening and interfere with proper regulator performance. Trim any protruding gasket.

